

Tuesday, 12/13/2005 2:46:27 PM  
Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PLATE
<b>Job Number</b> : 25211	
<b>Estimate Number</b> : 11418	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D34611
<b>This Issue</b> : 12/13/2005 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3461 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>See comment below</u>	<b>Due Date</b> : 12/20/2005 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>See comment below</u>	
<b>Comment</b> : est. REV. A 05.12.13 NEW ISSUE EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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**Comment:** Qty.: 0.1785 f(s)/Unit Total: 1.0710 f(s)  
ALUMINUM 6061-T6 Bar .188" x 4.0"  
Batch: 17584

SD 05.12.14

2.0	SHEAR	SHEAR
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**Comment:** SHEAR  
cut blanks 2.040" long +0.03" -0.01"

SD 05.12.14 (6)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1  
1-Machine as per folio FA607 rev. A & dwg D3461 rev. A

SD 05.12.14 (6)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SD 05.12.14 (6)

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SG 05.12.14 (6)

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Deburr parts per dwg D3461

SAD 05/12/20 5

PTO

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05-12-20	60	1 used for prototype for P601-590	E	05.12.20	1		 05-12-20

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		<del>1 used for prototype change to P601-590</del> E						 05-12-20

NOTE: Date & initial all entries

Date: Tuesday, 12/13/2005 2:46:27 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 25211

Part Number: D34611

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



*Jos 12.20*

5

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



*Jos 12.20*

5

Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: WA

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

*SUE 05/12/21 (5)*

*SP 05/12/21*

5

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

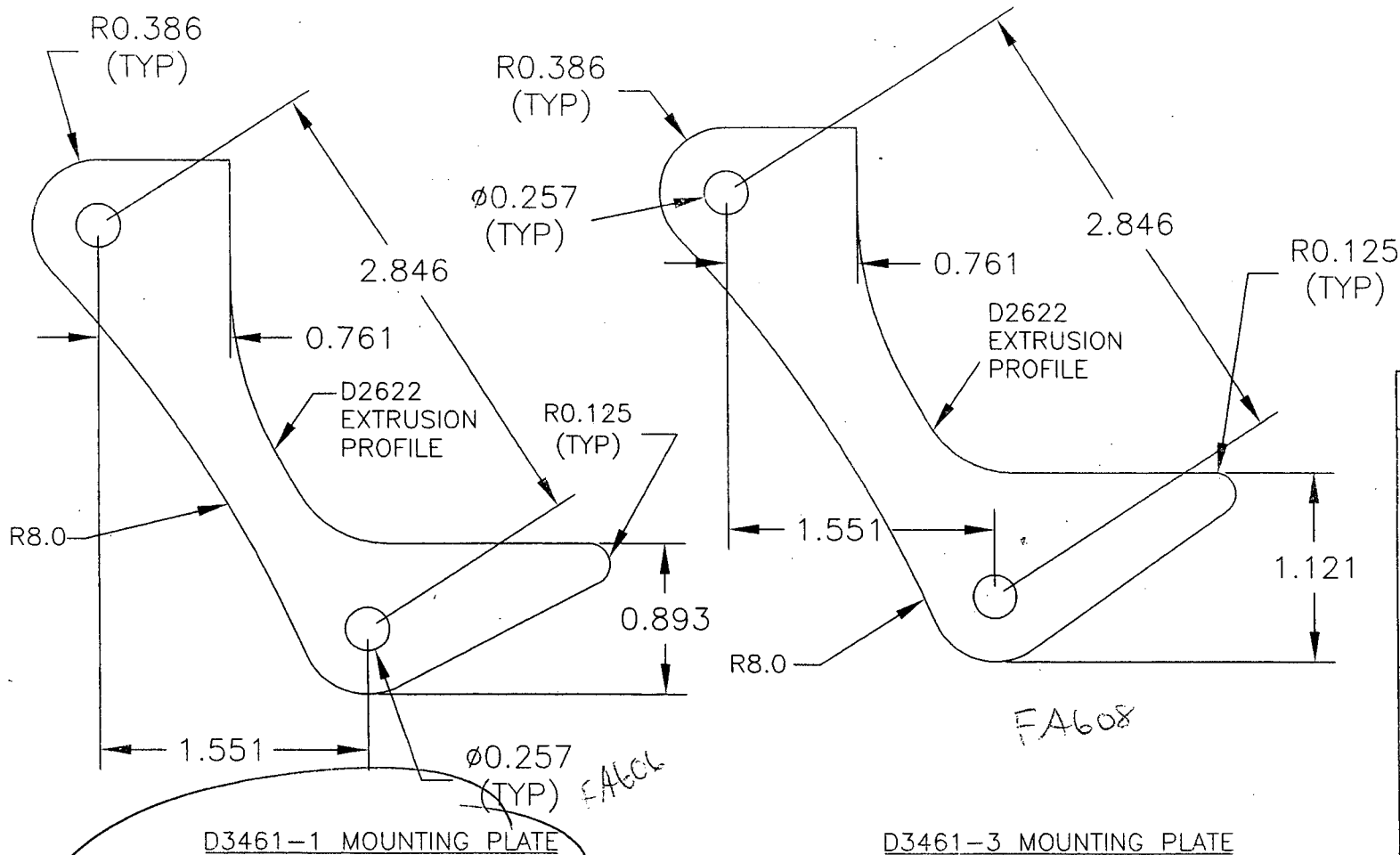
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





D3461-1/-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	P.O. T. HADLOCK, WA
DATE	05.09.19	TITLE	D3461	REV. A
		STEP MOUNTING PLATE		SHEET 1 OF 2
A	05.09.19	NEW ISSUE		SCALE 1:1